## DEVELOPMENT OF LABOR PROTECTION RULES WHEN CARRYING OUT WELDING WORKS

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**Abstract:** This article provides information on the development of labor protection rules during welding. It provides information on the requirements for electric welding and gas welding and cutting operations, as well as the harmful factors that occur during the welding process.

**Key words:** Labor protection, methane, propane, acetylene, free hydrochloric acid vapor, TZS brand tinted glass, electrical safety, electric welding, gas welding, metalworking

One of the main directions of the social policy in our country is to improve the working conditions of workers. Human work and ensuring its safety in the process of this work should be one of the priority areas of every society. Work is the basis of human formation and social development, creation of material wealth. Properly organized work leads to physical, intellectual and spiritual development of people. Steel pipes required for gas and water are mainly joined by electric and gas welding. Various methods of metal processing are widely used in the construction of buildings and structures

Welding works are mainly divided into types of electric welding and gas welding, metal fusion or contact welding is performed. Metal electrodes are used in electric welding. The main point of this is that it pays special attention to electrical safety. Welding works are carried out in workshops that prepare separate construction materials or directly at the construction site itself, that is, metal processing works that are installed on the building itself. At this point, we will first talk about the types of welding - gas or electric welding, and it will be explained that there are mainly electric welding works in construction.

Taking into account the presence of various harmful and dangerous factors in the performance of electric welding, it is necessary to train and explain the rules of safety techniques for construction plumbers.

In electric welding, UONI-13/55U, OZS-4 and other electrodes are used. One of the main features of these electrodes is that it is a metal rod of the Sv-08GS, Sv-08G2S, Sv-18XGSA brand covered with a flux containing manganese, which rises to the atmospheric air in the form of dust under the influence of high temperature during welding. If the workers are not provided with a side breeze, i.e. air movement speed in the range of 0.5-1.2 m s, it affects the respiratory organs and causes mutagenicity in humans. Creation of comfortable working conditions for workers, regulation of harmful substances in the air of workplaces is carried out in accordance with the requirements of

Uz.RST30108-95. If necessary, the eyes are protected by a special sheet of the «E» brand, with a tinted glass of the TZS brand. In addition, the respiratory organs are protected using gauze masks or respirators.

Two types of wires are connected to the electric welding machine, the first is the input wire and the second is the output wire. The voltage on the incoming wires is mainly 220 V, and the voltage on the outgoing wires is 100 B. For incoming wires, multi-wire, strong insulated conductors made of non-ferrous metals such as aluminum and copper are used, the diameter of which is 3 mm according to the diameter of the electrode, for outgoing wires, only strong insulated copper wires are used, in general, all wires are without wires.

Full compliance with electrical safety in electric welding work, use of unauthorized, unmarked electric points is not allowed. The electrode handle must be plastic or rubber coated, and the welder must wear special protective gloves. In addition, it is recommended to use hose gas masks when performing any welding operations involving large closed items.

Oil and fuel tanks of vehicles are allowed to be welded after emptying the tank completely, washing it with detergents and drying it in carbon dioxide gas with a temperature of 250-300oC.

It is necessary to wear special boots for the feet during electric welding, and to use overalls made of densely woven canvas. Above, open-air operation is not allowed in precipitation and 5 m sec wind conditions.

Gas welding uses methane, propane, and acetylene gases as fuel. Acetylene gas is mainly used in cases where high heat is required. Together with these, oxygen gas is used against the formation of soot during combustion. Extraction of acetylene gas from carbide is carried out, and special equipment is used for this purpose. Safety valves are used to ensure safe use of this equipment. If this valve does not work normally, the use of the device is prohibited.

A special grate container is used for placing carbide in a water apparatus. Before doing this, the hoses attached to the device, cover gaskets are checked for tightness. At the point of connection of the hoses to the burner, it is necessary to clearly distinguish whether it is acetylene or oxygen.

Since the acetylene-generating apparatus and oxygen cylinders are among the vessels operating at high pressure, it is necessary to protect them from mechanical impact, heat, and sunlight. Because these vessels can burst due to pressure increase.

Gas welding devices and oxygen cylinders must have special reducers. The set of reducers should have manometers indicating high pressure. Gas cylinders should be at least 5 m away from open flames and 1.5 m away from room heating devices. It is allowed to transport gas cylinders on soft trolleys in an upright position within the territory of the enterprise, in specially equipped vehicles. During transportation, it should be ensured that their faucets are closed and the lids are tightly closed.

Fire safety requirements must be fully met in gas welding. Accordingly, there should be fire extinguishers equipped with carbon dioxide, air-foam-chemical extinguishing agents. One of the main requirements for them in terms of explosion safety is not to leave it unattended, and besides, it is necessary not to allow people without special permission to work with gas welding. If possible, they should be reviewed every three months. It is prohibited to touch the faucets of oxygen cylinders with oily objects and hands.

After the work is completed, the reducers should be removed from the oxygen cylinders, the gas hoses should be collected in a package, the excess carbide should be carefully removed from the apparatus, the water should be drained and thoroughly rinsed, and all items should be locked in a predetermined place where they can be controlled. Workers should be allowed to wash in washrooms and get dressed in utility rooms after work.

When fusion welding with electric or fuel heaters is used in the repair of radiators, first of all, rosin, borax (Na2B2O7) or salt in an acidic medium, used to clean the welding surfaces, for example, more zinc chloride solution is used for this purpose, various harmful and toxic gases, free hydrochloric acid are used during welding. steam is released. Therefore, at such a time, it is recommended to carry out welding work in the open air, in the conditions of a side breeze, or in a room with a chimney.

In hot seasons, according to Chapter XIII of the Labor Code, workers must be provided with drinking water - carbonated water or salt water, tea. The head of the enterprise and relevant engineers are responsible for the implementation of these works.

When creating standard working conditions, it is necessary to take into account meteorological indicators based on the requirements of GOST 12.1.005-81. The temperature in the rooms for welding materials should not be lower than 180C and not higher than 220C. Relative humidity should be 60-40%. The speed of air movement should be 0.2-0.3 m/s, in any case it should not exceed 0.5 m/s.

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